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STRUCTURAL, THERMAL AND ELECTRICAL PROPERTIES OF DOPED POLY(3,4-ETHYLENEDIOXYTHIOPHENE)

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Received: October 08, 2015 / Revised: December 07, 2015 / Accepted: May 30, 2016

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Abstract. Poly(3,4-ethylenedioxythiophene) (PEDOT) was chemically synthesized, undoped and then re-doped using FeCl₃ as well as camphorsulfonic acid (CSA). FT-IR results confirm the nature of the synthesized and doped samples. XRD analysis indicates crystal structure modification after doping and was also used to calculate crystallinity of samples. Crystallinity increases after FeCl₃ doping, whereas it reduces due to CSA doping. TGA-DTA results show reduction in $T_g$ value for FeCl₃ doped sample while it increases for CSA doped samples compared to that of undoped PEDOT. Reduction in $T_g$ indicates plasticizing effect of FeCl₃ whereas increase in $T_g$ show anti-plasticizing effect of CSA in PEDOT. Conductivity ($\sigma$) value increases by two orders of magnitude after doping. Log $\sigma$ vs. $1/T$ graph show metallic nature of undoped PEDOT above 308 K, however both doped samples show semiconducting nature from 301 to 383 K.

Keywords: poly(3,4-ethylenedioxythiophene), FT-IR, TGA-DTA, electrical conductivity.

1. Introduction

Poly(3,4-ethylenedioxythiophene) (PEDOT) is one of the most prominent conjugated polymers, which was developed at the Bayer AG research laboratories in Germany during the late 1980s to give a soluble conducting polymer. However it was initially found to be insoluble when prepared using standard oxidative chemical or electrochemical method, but exhibited interesting properties with a very high (300 S/cm) conductivity [1-3].

To make water-soluble poly(styrene sulfonic acid) (PSA) was used as a dopant during polymerization. This combination resulted in a water-soluble system with good film forming properties with excellent stability and high visible light transmissivity [4, 5] but at the cost of conductivity (~10 S/cm). This made it an excellent candidate for several industrial applications including material for photographic film, electroluminescent lamps [6], electronic devices [7], sensors and textile [8].

In this paper chemical synthesis, structural and thermal analysis as well as d.c. electrical conductivity measurements of undoped and FeCl₃ as well as camphorsulfonic acid (CSA) doped PEDOT are reported.

2. Experimental

2.1. Sample Preparation: Chemical Synthesis and Doping

PEDOT was chemically synthesized as reported by Corradi et al. [9] with slight modifications. For synthesis 1.42 g (0.01 mol) of monomer-EDOT was mixed in 140 ml of distilled water. The reaction mixture was stirred for 15 min. To this mixture 4.05 g (0.025 mol) of anhydrous FeCl₃ was added. The above mixture was then stirred for 24 h at 348 K in oil bath. Precipitate obtained was filtered using glass crucible. It was then washed with methanol and distilled water alternately till the filtrate became colorless. It was initially dried in oven at 473 K for 15 min to remove water contents and then dried in natural atmosphere till it got completely dried.

The above synthesized and dried powder was undoped using aqueous hydrazine for 6.5 h. The undoped PEDOT was re-doped using 5 % (w/v) aqueous FeCl₃ as well as CSA for 5 h with constant magnetic stirring to obtain uniform doping.

2.2. Characterization

Elemental analysis (C, H, N, S and O) of all samples was carried out using FLASH EA 1112 model (Thermofinnigan, Italy). ICP-atomic emission spectroscopy (JY Ultima-2 model, Jobin Yvon, France) was used
to detect Fe contents in all samples. FT-IR was carried out in the spectral range of 400–4000 cm\(^{-1}\) using Shimadzu FTIR-8400S spectrophotometer. The wide angle X-ray diffraction (WAXD) patterns were recorded using Bruker Advanced X-ray diffractometer within a range of 20 = 5–45°. Thermogravimetric (TG) and differential thermal analysis (DTA) were carried out using Diamond TG/DTA model (Perkin Elmer, USA) in the temperature range from 300 to 873 K at the heating rate of 283 K/min. D.C. electrical conductivity (\(\sigma\)) measurements of undoped and all doped PEDOT samples in the temperature range from 301 to 383 K with a step of 5 K were carried out using four probe method.

3. Results and Discussion

3.1. Elemental Analysis

The various elements obtained through analysis are tabulated in Table 1.

<table>
<thead>
<tr>
<th>Sample</th>
<th>C, %</th>
<th>H, %</th>
<th>N, %</th>
<th>S, %</th>
<th>O, %</th>
<th>Fe, ppm</th>
</tr>
</thead>
<tbody>
<tr>
<td>Undoped PEDOT</td>
<td>43.83</td>
<td>3.31</td>
<td>1.25</td>
<td>21.11</td>
<td>26.45</td>
<td>1891</td>
</tr>
<tr>
<td>5 h FeCl(_3) doped PEDOT</td>
<td>40.87</td>
<td>3.40</td>
<td>1.05</td>
<td>19.50</td>
<td>26.88</td>
<td>4719</td>
</tr>
<tr>
<td>5 h CSA doped PEDOT</td>
<td>43.94</td>
<td>3.48</td>
<td>1.10</td>
<td>20.00</td>
<td>25.67</td>
<td>1924</td>
</tr>
</tbody>
</table>

From Table 1 it is observed that in case of FeCl\(_3\) doped PEDOT, sulfur content decreases while Fe content increases compared to undoped PEDOT indicating that it quite likely that S of PEDOT is getting replaced by Fe after doping with FeCl\(_3\). S content is also found to decrease even after doping by CSA.

3.2. FT-IR Analysis

Fig. 1 shows FT-IR spectra of undoped and FeCl\(_3\) doped, as well as CSA doped PEDOT. The synthesized polymer after treatment with hydrazine gives rise to the IR spectrum as depicted in Fig. 1A.

The band appearing at 840.99 cm\(^{-1}\) could be ascribed to vibration mode of C–S bond in thiophene ring. The band at 890 cm\(^{-1}\) associated to the bending mode of C–H bond in EDOT monomer disappears after polymerization indicating that formation of PEDOT molecular chains with \(\alpha-\alpha\)' coupling [10]. The presence of band at 918.15 cm\(^{-1}\) is due to ethylenedioxy ring deformation mode. A very strong band at 1060.88 and 1193.98 cm\(^{-1}\) is characteristic band of C–O [11]. The band at 1141.90 cm\(^{-1}\) is assigned to stretching mode of ethylenedioxy group. Also a very strong band observed at 1340.57 cm\(^{-1}\) is C=C characteristic band [11]. A band observed at 1500.67 cm\(^{-1}\) is due to ring vibration mode of thiophene ring [12]. Furthermore a weak characteristic CH\(_2\) stretching of the dioxyethylene bridge (2850–3000 cm\(^{-1}\)) confirms that the synthesized polymer is PEDOT and is coupled at \(\alpha-\alpha\)' position.

After doping PEDOT by FeCl\(_3\) for 5 h, a new band appears at 570.95 cm\(^{-1}\). This band is not observed in undoped PEDOT. It has been reported by D. Pavia et al. [13] that the bands within 550–780 cm\(^{-1}\) are associated to C–Cl. Thus it appears that due to doping by FeCl\(_3\), C–Cl bonding must take place. A band appearing at 918.15 cm\(^{-1}\) in undoped PEDOT shifts to 925.86 cm\(^{-1}\) in FeCl\(_3\) doped PEDOT, indicating that ethylenedioxy ring deforms after doping. This might be due to the fact that Cl from FeCl\(_3\) forms a bond with C of ethylenedioxy ring resulting in C–Cl bond, which appears in IR-spectra at 570.95 cm\(^{-1}\). It is also observed that after doping PEDOT by FeCl\(_3\), a band at 840.99 cm\(^{-1}\) associated to vibration mode of C–S bond in thiophene ring shifts to 837.13 cm\(^{-1}\).

It can be therefore concluded that Fe of FeCl\(_3\) might be getting attached to (and/or replacing) S of thiophene ring causing thiophene ring to deform and results in shift of band. Moreover, a shift in characteristic band of C–O appearing at 1060.88 cm\(^{-1}\) and 1193.98 cm\(^{-1}\) in undoped PEDOT to 1055.10 and 1205.55 cm\(^{-1}\), respectively, after doping it by FeCl\(_3\) indicates that Fe must bond with O of ethylenedioxy ring. Furthermore a shift in band from 1500.67 cm\(^{-1}\) appearing in undoped PEDOT to 1518.03 cm\(^{-1}\) in FeCl\(_3\) doped PEDOT associated to ring vibration modes of thiophene ring (1350–1500 cm\(^{-1}\)) indicates a change in structure of substituted thiophene. It appears from this shift/change that the double bond of thiophene ring changes its position and a double bond appears between \(\beta-\beta\)' position of thiophene rings. The possible change in structure of PEDOT after doping it by FeCl\(_3\) is shown in Figs. 2a and 2b.

Thus appearance of new band and shifting of some of the bands indicates FeCl\(_3\) is getting doped in PEDOT and forms a complex with PEDOT chain where Cl gets attached with C of thiophene ring at \(\beta\) position and Fe gets attached with S of thiophene and/or O of ethylenedioxy ring.

### Table 1

Percentage of C, H, N, S, O and Fe elements

<table>
<thead>
<tr>
<th>Sample</th>
<th>C, %</th>
<th>H, %</th>
<th>N, %</th>
<th>S, %</th>
<th>O, %</th>
<th>Fe, ppm</th>
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<td>1.05</td>
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<td>4719</td>
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<tr>
<td>5 h CSA doped PEDOT</td>
<td>43.94</td>
<td>3.48</td>
<td>1.10</td>
<td>20.00</td>
<td>25.67</td>
<td>1924</td>
</tr>
</tbody>
</table>
After doping undoped PEDOT by CSA for 5 h new bands appear at 1089.82, 1483.31 and 1737.92 cm\(^{-1}\) associated to S-Aryl, asymmetric deformation of CH\(_3\)-S band and to C=O, respectively. These bands are not observed in undoped PEDOT. A band appearing at 918.15 cm\(^{-1}\) in undoped PEDOT shifts to 922.00 cm\(^{-1}\) in CSA doped PEDOT, indicating that ethylenedioxy ring deforms after doping. Moreover a shift in characteristic band of C-O appearing at 1193.98 cm\(^{-1}\) after doping by CSA indicates that SO\(_3\)H group, probably after getting detached from

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**Fig. 1.** FT-IR spectra of undoped (A), 5 h FeCl\(_3\) doped (B) and 5 h CSA doped (C) PEDOT

**Fig. 2.** Change in PEDOT structure due to doping by CSA
CSA, forms a band or interaction with O of ethylenedioxy ring or CSA molecule after detaching SO$_3$H group gets attached to O of ethylenedioxy ring and deforms it. A shift in band from 1500.67 cm$^{-1}$ appearing in undoped PEDOT to 1516.10 cm$^{-1}$ in CSA doped sample associated to ring vibration modes of thiophene ring (1350–1500 cm$^{-1}$) indicates that one of the CH$_3$ group of CSA moiety either forms bond or interacts with S of thiophene ring, giving a new band at 1483.31 cm$^{-1}$. Furthermore appearance of strong and medium bands at 2924.18 and 2854.74 cm$^{-1}$, respectively, indicates presence of alkane group in CSA doped PEDOT. Similarly a band at 1737.92 cm$^{-1}$ associated to C=O is observed in CSA doped PEDOT.

Thus shifting of some of the bands and appearance of new bands indicates that CSA is getting doped in PEDOT chains and attached to S of thiophene and/or SO$_3$H group or CSA molecule after detaching SO$_3$H group gets attached to O of ethylenedioxy ring. The change in structure of PEDOT after doping it by CSA is shown in Fig 2c.

3.3. XRD Analysis

Fig. 3 shows XRD scans of undoped and FeCl$_3$, as well as CSA doped PEDOT samples. Peaks around 6 and 11$^\circ$, which are common in all cases, are due to the distance between the dopant and the S atom of thiophene ring. A peak around 6 and 11$^\circ$ in undoped PEDOT is due to remaining traces of salt in the dedoped PEDOT [14]. The broad peak between 20 = 20$^\circ$ and 30$^\circ$ indicates that particle size is in nanoscale. The particle size increases after doping; however the overall particle size is in nanoscale region [15]. The intense peak in undoped PEDOT at 20 = 32.96$^\circ$ and 35.88$^\circ$ represents the population of crystallites in that plane [16]. Table 2 summarizes the result of wide angle X-ray diffractions. The peaks are found to be shifted after doping, indicating that the crystal structure has been modified after doping PEDOT by FeCl$_3$ as well as by CSA.

In the present work Manjunath et al [17] analysis is used to calculate the crystallinity of undoped and doped PEDOT samples with 5 to 8% error. It is observed that after doping PEDOT by FeCl$_3$ crystallinity increases whereas it decreases due to doping by CSA compared to crystallinity of undoped PEDOT. Due to complex formed by PEDOT with Fe$^+$ ions in FeCl$_3$ doped samples; Fe$^+$ ions pull PEDOT chains in such a manner that chains are systematically arranged leading to increase in crystallinity and the sample shows amorphous nature. However after doping PEDOT by CSA attachment of CSA with PEDOT disturbs the regular arrangement of PEDOT chains as CSA is heavy and big size molecule and hence reduces the crystallinity. It has been reported in literature that crystallinity of polymers ranges from fully amorphous to well developed crystal depending on their method of preparation. Hence polymeric samples of PEDOT can be considered as polycrystalline aggregates.

3.4. Thermal Analysis

The results of thermal analysis are tabulated in Table 3. From Table 3 it is observed that after doping PEDOT by FeCl$_3$, glass transition temperature ($T_g$) value decreases. Reduction in $T_g$ value due to doping indicates plasticizing effect of dopant (FeCl$_3$) molecule. The externally added dopant reduces the interchain interaction in the polymer. It causes chains to skate on one another, making it more flexible. Thus it works as a plasticizer. From Table 3 it is also observed that due to doping of PEDOT by CSA, $T_g$ value increases compared to that of undoped PEDOT. The increase in $T_g$ value indicates antiplasticizing effect of dopant (CSA) molecule. It results in decrease in free volume of the mixture, which in turn causes the stiffening of polymer chains and hence rises in $T_g$. Results of TGA analysis of all samples are shown in Fig. 4. It indicates that the undoped PEDOT is stable up to about 523 K. The weight loss from 423 K possibly results from the low weight oligomer. Major decomposition occurs in the region between 553 and 673 K.
Table 2

Values of peak positions ($2\theta$) and crystallinity from XRD pattern of undoped and doped PEDOT

<table>
<thead>
<tr>
<th>Sample</th>
<th>Peak position at $2\theta$</th>
<th>Crystallinity, %</th>
</tr>
</thead>
<tbody>
<tr>
<td>Undoped PEDOT</td>
<td>a) 6.11, b) 11.67, c) 25.56, d) 32.96, e) 35.84</td>
<td>30</td>
</tr>
<tr>
<td>5 h FeCl$_3$ doped PEDOT</td>
<td>a) 6.29, b) 11.67, c) 25.76, d) 33.10, e) 37.37</td>
<td>46</td>
</tr>
<tr>
<td>5 h CSA doped PEDOT</td>
<td>a) 5.74, b) 11.11, c) 25.76, d) 32.46, e) 36.58</td>
<td>22</td>
</tr>
</tbody>
</table>

Table 3

Glass transition temperature and weight loss temperature values for undoped, 5 h FeCl$_3$ doped and 5 h CSA doped PEDOT

<table>
<thead>
<tr>
<th>Sample</th>
<th>Glass transition temperature ($T_g$), K</th>
<th>Weight loss temperature, K</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>5 %</td>
</tr>
<tr>
<td>Undoped PEDOT</td>
<td>600</td>
<td>456</td>
</tr>
<tr>
<td>5 h FeCl$_3$ doped PEDOT</td>
<td>552</td>
<td>367</td>
</tr>
<tr>
<td>5 h CSA doped PEDOT</td>
<td>625</td>
<td>380</td>
</tr>
</tbody>
</table>

Fig. 4. TGA curve of undoped, 5 hr. FeCl$_3$ and 5 hr. CSA doped PEDOT

Fig. 4 also shows TGA curves of FeCl$_3$ doped and CSA doped PEDOT. From these curves it is observed that FeCl$_3$ doped sample is stable up to about 383 K and major decomposition of this sample occurs between 473 and 623 K. However CSA doped sample is stable up to about 523 K and major decomposition occurs in the region of 593–748 K. It is observed that in case of CSA doped sample decomposition above 20 % occurs at a higher temperature. In case of CSA doped PEDOT sample 5 % weight loss occurs at much lower temperature compared to that of undoped sample, while 10 % weight loss in both undoped and CSA doped samples occurs at nearly the same temperature. However above 10 % further weight loss in CSA doped sample occurs at higher temperatures compared to that of undoped PEDOT sample. This may be because dopant (CSA) molecule may be getting lost at slower rate above 536 K.

3.5. Electrical Conductivity Measurements

Conductivity measurements of undoped and all doped PEDOT samples were carried out using four probe technique in the temperature range of 302–383 K with a...
step of 5 K. The conductivity values of undoped, FeCl₃ and CSA doped PEDOT samples at room temperature (302 K) are 3.41·10⁻³, 4.55·10⁻¹ and 6.24·10⁻¹ S/cm, respectively. It is evident that conductivity increases by two orders of magnitude after doping.

Due to doping greater number of +ve and -ve ions gets attached to the polymer chain. When electric field is applied the attached charge carriers give away extra electrons. These electrons then get carried over polymeric chains and conductivity increases. It is also observed from the Table that CSA doped sample has highest conductivity among the samples studied.

### 3.6. Variation of Conductivity with Temperature

Fig. 5 shows log(σ) vs. 1/T graph for undoped and doped PEDOT samples. From the graph it is observed that, in case of undoped PEDOT initially (from 302 to 313 K) conductivity increases. This increase in conductivity with rise in temperature indicates semiconducting behavior of the undoped sample. From 318 to 483 K conductivity decreases with the increase in temperature, indicating metallic behavior in this temperature range. However for all doped PEDOT samples conductivity increases with the increase in temperature from room temperature to 483 K, indicating semiconducting nature of the material. The activation energy for doped samples are found to increase with the increase in temperature and is 2.62·10⁻² and 1.85·10⁻² eV for FeCl₃ doped and CSA doped sample, respectively. The activation energy for doped samples is found to be lower than that of undoped and CSA doped sample. However with rise in temperature, the activation energy increases rapidly in case of FeCl₃ doped sample compared to that of CSA doped sample.

### 4. Conclusions

Poly(3,4-ethylenedioxythiophene) (PEDOT) can be doped with FeCl₃ as well as with CSA and both dopant forms complex with PEDOT. The crystal structure gets modified after doping PEDOT by FeCl₃ and CSA. Broadening of diffraction line in XRD pattern of all the samples at about 2θ ≈ 25–26° indicates that the particle size for undoped and for the doped samples are in nano scale. Glass transition temperature (Tᵥ) decreases after doping PEDOT by FeCl₃ indicating that FeCl₃ dopant acts as a plasticizer, while Tᵥ increases after doping by CSA indicating that CSA acts as an anti-plasticizer in PEDOT. Conductivity increases by two orders of magnitude after doping. Undoped PEDOT show metallic nature above 308 K, however both doped samples show semiconducting nature from 302 to 383 K.

### Acknowledgements

Author A. B. Chourasia thanks to U.G.C., New Delhi for awarding teacher fellowship (FIP) under XIth plan.

### References